

## Machine Specifications

**Name of Machine : Drilling & Tapping**

**Model No : GC 25.2**

**Month & Year of Commissioning : June 1992**

**Machine Maker : M/s Accumax Ltd. Rajkot**

<b>Sr</b>	<b>Machine Parameters</b>	<b>Units</b>	<b>Specifications</b>
1	No of Drilling Head	Nos	2
2	Drilling in Steel / Tapping in Steel	mm	25 / M16
3	Drilling in Cast Iron / Tapping in Cast Iron	mm	32 / M18
4	Spindle Taper	MT	MT-3
5	Spindle Stroke	Stroke	150
6	No of Spindle Speeds	Nos	9
7	Range of Speed	RPM	85 to 2000
8	Feed	mm / rev	0.1, 0.18, 0.25
9	Throat	mm	255
10	Main Motor	KW / RPM	1.5 / 1500
11	Work Table Overall Dimensions	mm	850 x 510
12	No, Size, and Pitch of T Slots	mm	3 x 18 H12 x 160
13	Max / Min Distance Between Head	mm	600 x 150
14	Max / Min Dist. Between Spindle. to W/T	mm	700 x 250
15	Centre Distance Between Head	mm	370
16	Gross Weight (Approx.)	kg	1600
17	Machine Size	mm	L=1050, W=850, H=2520