

## Machine Specifications

**Name of Machine : Facing & Centering**

**Model No : JSPM-0296-023A,**

**Month & Year of Commissioning : Nov 1997**

**Machine Maker : M/s Jyothi**

Sr	Machine Parameters	Units	Specifications
1	Max Length of Work	mm	300
2	Stroke of Slides	mm	200
3	Repid Traverse feed	m/min	1.5
4	<b>Cutting Speed</b>		
	- Facing & Centering Head	mm/min	90
	- Facing Turning Head	mm/min	20
5	<b>Contruccion</b>		
6	<b>Slide units</b>		
	- Actuation		By Hydraulic cylinder
7	<b>Spindle Head</b>		
	- Spindle Nose		ISO-40
	- Spindle Power/Speed	HP/RPM	5 (3.5kw) / 800 RPM