

Machine Specifications

Name of Machine : Horizontal Type 4 - Spindle Head Drilling

Model No : SPM,

Month & Year of Commissioning :Jan 1998

Machine Maker : M/s Taurus Pvt. Ltd

Sr	Machine Parameters	Units	Specifications
1	Self Feed Drill Units Desoutter		AFDE 41 H-2300-A1-B2, 0.75Kw, 2350 rpm
2	Spindle Assy Unit AFD-1	mm	262 (Dimn-X)
3	Spindle Assy Unit AFD-2	mm	205 (Dimn-X)
4	Spindle Assy Unit AFD-3	mm	203 (Dimn-X)
5	Spindle Assy Unit AFD-4	mm	277 (Dimn-X)
6	Rotary Indexing Table		Pneumatic Rotary Indexing Table 4-Stations (ST-270-A)
7	Auto Lubrication Unit		ALU-03/Equil. Festo make
8	Twin Head Distance "x"	mm	69.7 / 29.5 / 24.8
9	Two Spindle Head		AFT-46, H6,18.4-83.7 C/C
10	Cutting Speed	m/min	25
11	Feed Rate	mm/min	0 - 1000