

## Machine Specifications

**Name of Machine : Horizontal Type Multi Spindle Drilling & Reaming**

**Model No : SPM,**

**Month & Year of Commissioning :Feb 1998**

**Machine Maker : M/s Taurus Pvt. Ltd**

<b>Sr</b>	<b>Machine Parameters</b>	<b>Units</b>	<b>Specifications</b>
1	<b>Self Feed Drill Units Desoutter</b>		
	<b>-Unit AFD-3</b>		AFDE 41 H-1200-A1-B2, 0.75Kw, 1200 rpm
	<b>-Unit AFD-2</b>		AFDE 41 H-860-A1-B2, 0.75Kw, 860 rpm
	<b>-Unit AFD-1</b>		AFDE 41H-1200-A1-B24, 0.75Kw, 1200 rpm
2	Multi Spindle Head		2 /18 - 88
3	Job Clamping Cylinder		Pneumatic Cylinder (DN-40-100-PPV), Festo
4	Manual Lubrication Unit Capacity	Ltrs	1.7
5	Coolant Equipment Capacity	LPM	50 (Magnetic Coolant Calrifier), Model-NRM
6	Coolant Pump	HP	0.33 (2-Nos), RK2/220
7	Twin Head Distance "x"	mm	69.7 / 29.5 / 24.8
8	Two Spindle Head		AFT-46, H6,18.4-83.7 C/C