

Technical Specifications

Pretreatment Booth and Material (Paint Shop)

Year of Commissioning : 1987 ~ 88

Sr	Process	Units	Material
1	Pre- Degreasing	mm	L=4100, Thk=2.3, Thk=3.2
2	Degreasing	mm	L=4000 (Ditto)
3	No.1 Water rinse	mm	L=1800 (Ditto)
4	No.2 Water rinse	mm	L=1800 (Ditto)
5	Surface Conditioning	mm	L=1800 (Ditto)
6	Zinc Phosphating	mm	L=4100, Thk=2
7	No.3 Water rinse	mm	L=2000 (Ditto)
8	No.4 Water rinse	mm	L=1800 (Ditto)
9	Deionized Water rinse	mm	L=2900 (Ditto)
	Total	mm	24300

I - Dimensions : L=24300mm, W=1200mm, H=2200mm

II - Shadow baffles shall be installed at the entrance and exit of each spray in order to prevent inter-mixing of solution