

Technical Specifications

Spray Riser, Nozzle and Pump (Paint Shop)

Year of Commissioning : 1987 ~ 88

Sr	Process	Spray Riser				Spray Nozzle			Spary Capacity (Pcs x ltr/min)	Spray Pump with Motor			
		Pitch	Nos	Mat'l	Pattern	Capacity (Pcs x ltr/min)	Mat'l	Nos		Model	Spec (l/m x Mh x kw)	Mat'l	Qty
1	Pre- Degreasing	300mm	7	SGP	V	8	FC	70	70 x 8 = 560	DB 50 / 13	600 x 10 x 5.5	FC	1
2	Degreasing	300mm	8	SGP	V	8	FC	100	100 x 8 = 800	DB 50 / 13	13f.	FC	1
3	No.1 Water rinse	300mm	3	SGP	V	8	FC	30	30 x 8 = 240	DB 50 / 13	260 x 18 x 2.2	STD	1
4	No.2 Water rinse	300mm	3	SGP	V	8	FC	30	30 x 8 = 240	DB 50 / 13	260 x 18 x 2.2	STD	1
5	Surface Conditioning	300mm	3	SGP	V	8	FC	30	30 x 8 = 240	DB 50 / 13	260 x 18 x 2.2	STD	1
6	Zinc Phosphating	300mm	8	SGP	V & W	8	SUS	100	100 x 8 = 800	80 x 65 FS	900 x 20 x 5.5	SUS	1
7	No.3 Water rinse	300mm	3	SGP	V	8	FC	30	30 x 8 = 240	50 x 40 FS	300 x 20 x 2.2	SUS	1
8	No.4 Water rinse	300mm	3	SGP	V	8	FC	30	30 x 8 = 240	50 x 40 FS	300 x 20 x 2.2	SUS	1
9	No.5 Water rinse	300mm	3	SGP	V	8	FC	30	30 x 8 = 240	50 x 40 FS	300 x 20 x 2.2	SUS	1
10	Deionized Water rinse	300mm	1		W	8		6	6 x 1.5 = 9	50 x 40 FS	-	-	