

## Machine Specifications

**Name of Machine : Wire Feeder**

**Model No : Feedlite - 20, Month & Year of Commissioning :Feb 1998**

**Machine Maker : M/s Advani Oerlikon Ltd. Pune**

<b>Sr</b>	<b>Machine Parameters</b>	<b>Units</b>	<b>Specifications</b>
<b>1</b>	<b>Wire Feeder</b>		
	-Supply Voltage	Volts	24 DC
	-Wire Feed Speed ( Max)	Mtrs/Min	18
<b>2</b>	<b>Torch</b>		
	-Max Current Carrying Capacity	%	at 60% Duty Cycle
	-Under CO <sub>2</sub>	Amps	250
	-Under Mig	Amps	200
	-Cooling Type		Gas