

Machine Specifications

Name of Machine : Wire Feeder

Model No : Feedlite - 20, Month & Year of Commissioning :Feb 1998

Machine Maker : M/s Advani Oerlikon Ltd. Pune

Sr	Machine Parameters	Units	Specifications
1	Wire Feeder		
	-Supply Voltage	Volts	24 DC
	-Wire Feed Speed (Max)	Mtrs/Min	18
2	Torch		
	-Max Current Carrying Capacity	%	at 60% Duty Cycle
	-Under CO ₂	Amps	250
	-Under Mig	Amps	200
	-Cooling Type		Gas